CLAIMS

1. An illumination optical device having a light source for supplying pulse laser light, which illuminates an irradiated plane with light from the light source, comprising:

5

10

15

20

25

a diffractive optical element arranged in an optical path between the light source and the irradiated plane, through which a light beam having an energy density of 1 $mJ/cm^2/pulse$ or more passes, wherein

an optical material forming the diffractive optical element includes an oxide crystal material.

- 2. The illumination optical device according to claim 1, wherein the diffractive optical element is arranged in an optical path between the light source and the irradiated plane, through which a light beam having an energy density of 10 mJ/cm²/pulse or more passes.
- 3. An illumination optical device having a light source for supplying pulse laser light, which illuminates an irradiated plane with light from the light source, comprising:

a refractive optical element arranged in an optical path between the light source and the irradiated plane, through which a light beam having an energy density of 1 $mJ/cm^2/pulse$ or more passes,

wherein

10

15

20

the refractive optical element has a refraction pattern arranged one-dimensionally or two-dimensionally, and wherein

- an optical material forming the refractive optical element includes an oxide crystal material.
 - 4. The illumination optical device according to claim 3, wherein the refractive optical element is arranged in an optical path between the light source and the irradiated plane, through which a light beam having an energy density of 10 mJ/cm²/pulse or more passes.
 - 5. The illumination optical device according to any of claims 1 to 4, wherein the oxide crystal material is one of quartz crystal (SiO_2) , barium titanate $(BaTiO_3)$, titanium trioxide (TiO_3) , magnesium oxide (MgO), and sapphire (Al_2O_3) .
 - 6. The illumination optical device according to any of claims 1 to 5, wherein the diffractive optical element or the refractive optical element transforms an incident light beam into a light beam having a given light intensity distribution.
 - 7. The illumination optical device according to any of claims 1 to 6, further comprising:
- an optical integrator for forming a secondary light source in a given shape on an illumination pupil

plane based on a light beam through the diffractive optical element or the refractive optical element.

8. The illumination optical device according to any of claims 1 to 7, wherein an optic axis of the oxide crystal material is set approximately parallel to an optical axis of the illumination optical device.

5

10

15

20

9. The illumination optical device according to claim 8, wherein

the oxide crystal material comprises a plurality of optic axes, and wherein

one of the plurality of optic axes is set approximately parallel to the optical axis of the illumination optical device.

- 10. The illumination optical device according to any of claims 1 to 9, wherein the diffractive optical element or the refractive optical element has a surface shape formed by dry etching.
 - 11. A photolithography machine, comprising:

the illumination optical device according to any of claims 1 to 10; and

a projection optical system for projecting and exposing a pattern of a mask arranged on the irradiated plane on a photosensitive substrate.

- 12. An exposure method, wherein
- a mask is illuminated through the illumination optical device according to any of claims 1 to 10, and

wherein

an image of a pattern formed on the illuminated mask is projected and exposed on a photosensitive substrate.